

5/35

DART AEROSPACE LTD	Work Order:	24032
Description: Cable Guard Installation	Part Number:	D205-665-011
	Qty:	1

Step	Location	Procedure	By	Date	Qty																																
1	EXPEDITING	Issue Work Order	DM	05.08.11	1																																
2	EXPEDITING	Photocopy blue file and create labels as per QSI 014 <i>uk 330</i>	DM	05-08-16	1																																
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2886-1</td><td>Cable Guard</td><td>B10228B</td></tr><tr><td>1</td><td>D2529</td><td>Washer</td><td>B22504</td></tr><tr><td>6</td><td>D2570</td><td>Bushing</td><td>B23374</td></tr><tr><td>4</td><td>AN4-47A</td><td>Bolt</td><td>M15072</td></tr><tr><td>1</td><td>AN960JD416</td><td>Washer</td><td>M15020</td></tr><tr><td>4</td><td>MS21042L4</td><td>Nut</td><td>M14764</td></tr><tr><td>1</td><td colspan="3">Paperwork package from step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D2886-1	Cable Guard	B10228B	1	D2529	Washer	B22504	6	D2570	Bushing	B23374	4	AN4-47A	Bolt	M15072	1	AN960JD416	Washer	M15020	4	MS21042L4	Nut	M14764	1	Paperwork package from step 2			CL	05/08/15	1
Qty	Part Number	Description	Batch																																		
1	D2886-1	Cable Guard	B10228B																																		
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1	Paperwork package from step 2																																				
4	QC	Inspect Level 4	U	05-08-15	1																																
5	STORES	Identify and Package as per QSI 014 <i>Draft.</i>	CL	05/08/16	1																																
6	EXPEDITING	Close Work Order <i>60.28</i> Cost / part <i>60.28</i>	DM	05/08/17 05/08/16	1 1																																

Rev	Date	Change	Revised by	Approved
A	99.06.23	New Issue	DM	DM

RELEASED
 DM 99.06.29

OBSOLETE

03/10.06 RF

CANCEL FOR THIS
 w/o RF 05.08.11

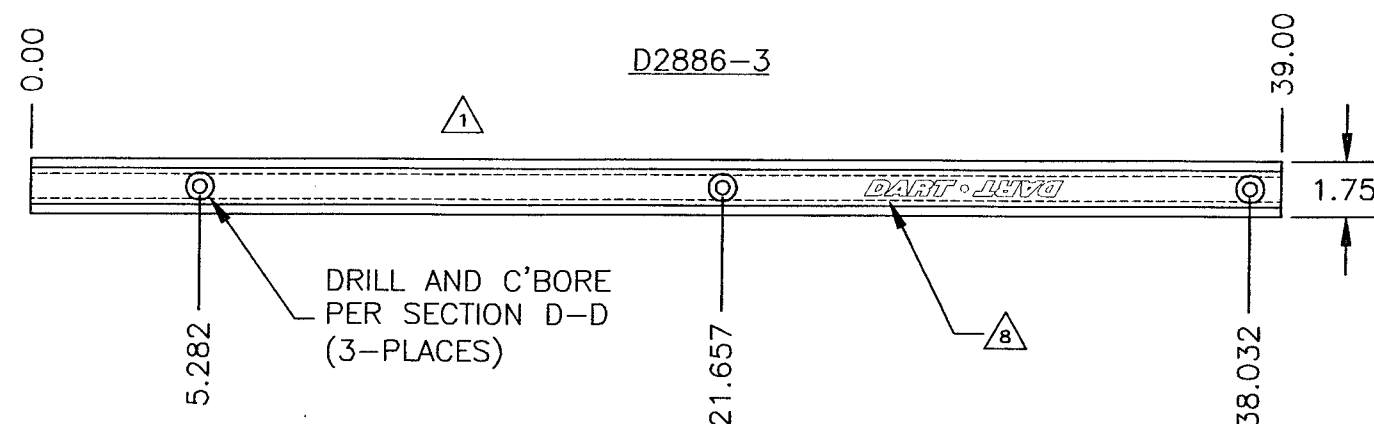
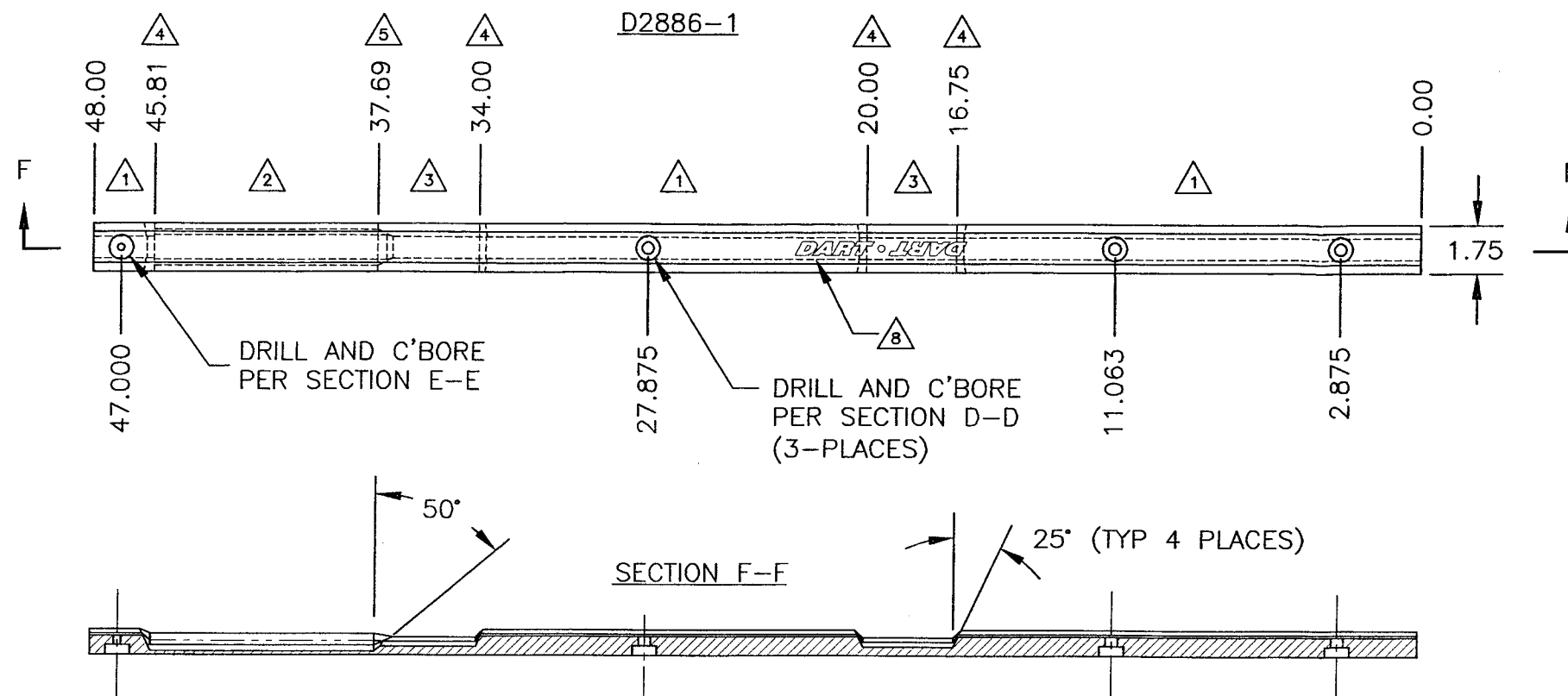
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/08/16

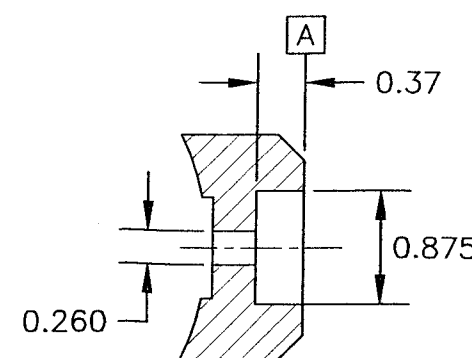
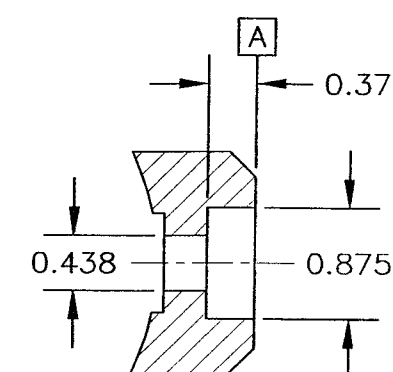
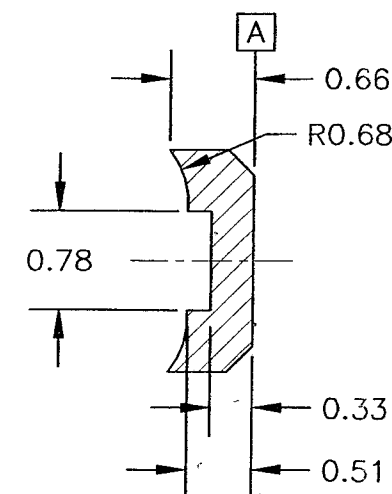
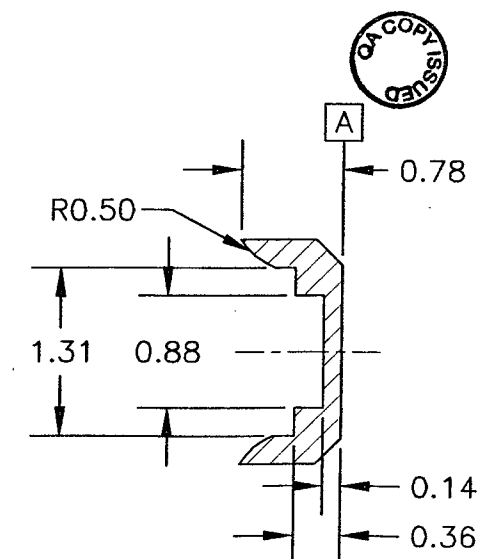
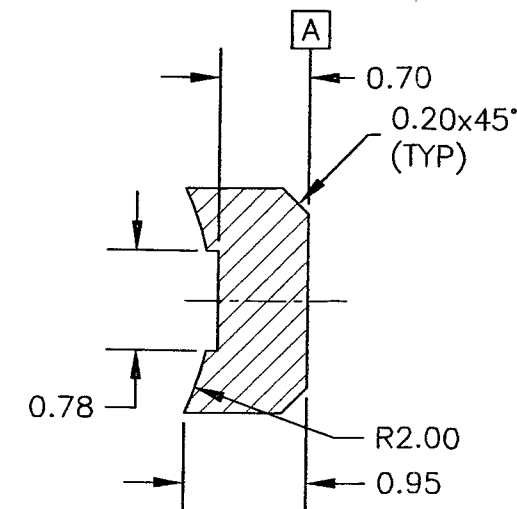
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



NOTES:

- 1) MACHINE CONSTANT SECTION A-A
- 2) MACHINE CONSTANT SECTION B-B
- 3) MACHINE CONSTANT SECTION C-C
- 4) 25° ANGLE OF TRANSITION BETWEEN SECTIONS WITH MIN RADIUS OF 0.50 AS INDICATED IN SECTION F-F
- 5) 50° ANGLE OF TRANSITION BETWEEN SECTIONS WITH MIN RADIUS OF 0.50 AS INDICATED IN SECTION F-F
- 6) MATERIAL: UHMW BLACK PER SPEC CONTROL DWG D2689
- 7) BREAK ALL UNMARKED RADII 0.020 TO 0.040
- 8) ENGRAVE TWO DART LOGOS (OPPOSITE AS SHOWN) ON UPPER SIDE TO MAX DEPTH OF 0.015 AND MIN RADIUS OF 0.250. ENGRAVE P/N ON LOWER SIDE TO MAX DEPTH OF 0.010 AND MIN RADIUS OF 0.010.
- 9) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



UNDER REVIEW
99.08.20 DS

CANCEL FOR THIS W/O 24032
05.08.11

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY

RELEASED
99.06.24 DS

WORK ORDER
NO. 24032

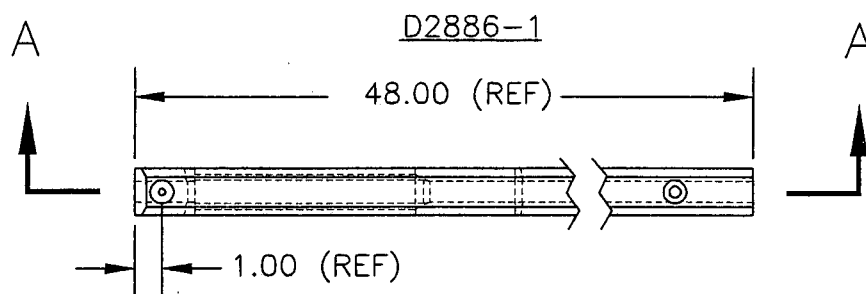
EFFECTIVE	DEOs
DSI 9162	

A	99.06.23	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. REV. A D2886 SHEET 1 OF 1
DATE	TITLE	SCALE 99.06.23 CABLE GUARD 1:6

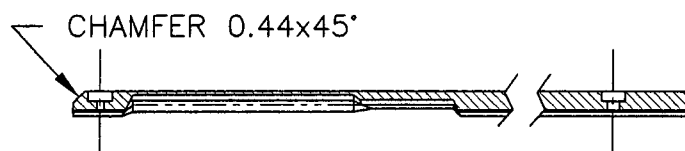
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9162	REV. A SHEET 1 OF 1
DATE 99.08.04		TITLE CABLE GUARD	SCALE 1:7
A	99.08.04	NEW ISSUE	

DART SERVICE INSTRUCTION

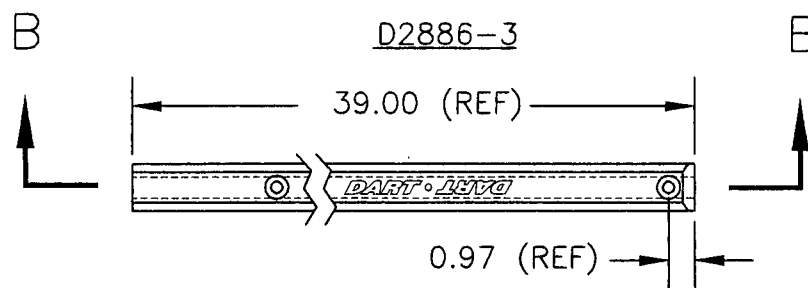
TO AMEND INSTALLATION DRAWING D205-665 REV. A
CHAMFER ENDS OF D2886-1 AND D2886-3 AS SHOWN BELOW:



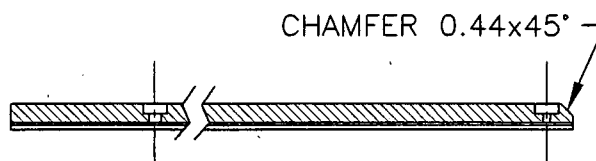
SECTION A-A



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 24032



SECTION B-B



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 11, 2005
09:48 am

Work Order No	: 0024032	Department Code:	
Project Name	: D205-665-011	Burden Flags	: NNNNNNNN
Project For	: WK535	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *D205-665-011	Invoice Number	:
Description	: Cable Guard Installation	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 1	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-10-05		
Est Finish Date	: 08-29-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00